

- 1 1. A hole former for a manhole with an invert comprising:  
2 an invert mold having an invert pipe portion with a tube aligned on the central  
3 axis of the invert pipe portion,  
4 a hole former having an alignment member with an aperture along the central axis  
5 of the alignment member,  
6 a bar for inserting in the aperture of the alignment member and the invert mold  
7 tube for aligning the hole former with the invert mold.
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1 2. A hole former for a manhole with an invert as in claim 1 wherein,  
2 the alignment member and hole former are integral.
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1 3. A hole former for a manhole with an invert as in claim 1 wherein,  
2 the alignment member and hole former are aligned by a female portion on the  
3 hole former mating with a male portion on the spacer.
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1 4. A hole former for a manhole with an invert as in claim 3 wherein,  
2 a threaded portion of the bar engages a threaded portion of the tube to secure the  
3 hole former to the invert.
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1 5. A hole former for a manhole with an invert as in claim 1 wherein,  
2 alignment member has a spacer portion for extending the hole former to the invert  
3 mold pipe portion and mating therewith.
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